

5/26

SPRT

DART AEROSPACE LTD	Work Order:	23712 <i>A</i>
Description: Eye Bolt	Part Number:	D3437-9
Dwg: D3437 Rev. A page 4	Qty:	6 2
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>HJ</i>	05.06.29	6 2
2	MC	Turn as per Folio FA528 & Dwg D3437 Material : AISI 303 SS Round Bar Ø0.750" (M303R0.750) Identify for D3437-9	Folio Rev: <i>N/A</i> Dwg Rev: <i>A</i> Batch: <i>M17210</i>	05/06/29	6 2
3	QC2	Inspect parts as they come off the CNC machine	<i>J.G</i>	05/06/29	6 2
4	MC	Deburr	<i>J.G</i>	05.06.29	2
5	MV	Machine as per Folio FA528 and Dwg D3437	<i>J.G</i>	05.06.29	2
6	QC2	Inspect parts as they come off the CNC machine Identify as D3437-9	<i>J.G</i>	05.06.29	2
7	QC8	Second check	<i>RE</i>	05.06.29	2
8	MV	Deburr	<i>RE</i>	05.06.29	2
9	ST	Identify and Stock	<i>W</i>	05.06.29	2
10	AC	Cost / part: <i>56.34</i>	<i>SVC</i>	05.06.30	2
11	DC	Close W/O <i>80.85</i> Inspect Level 21	<i>HJ</i>	05.06.29	2

Rev	Date	Change	Revised By	Approved
A	05.05.20	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature]
05.05.20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

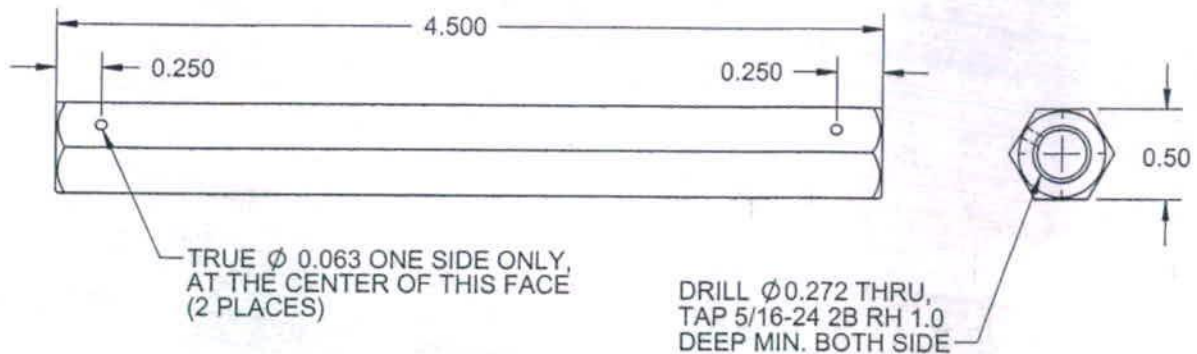
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

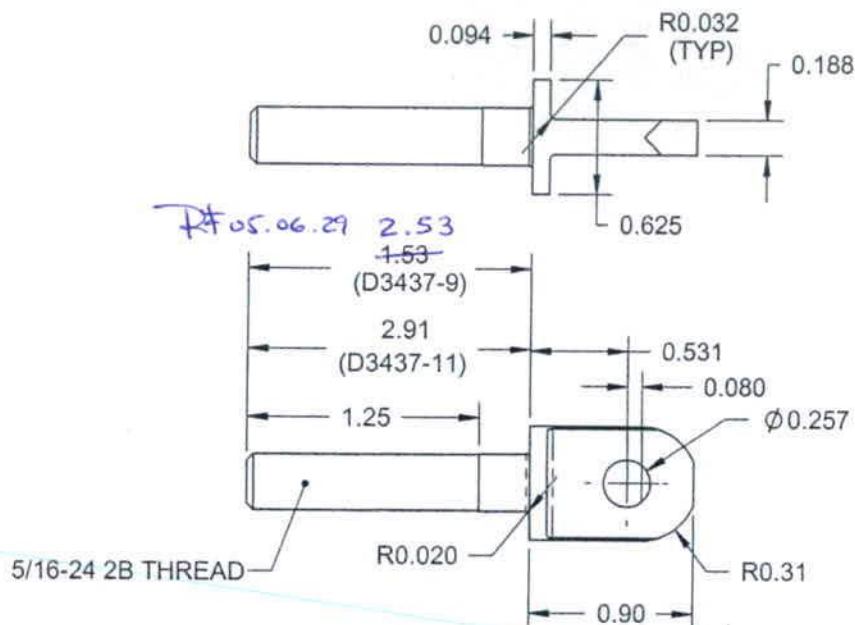
QA: N/C Closed: _____ Date: _____

DART

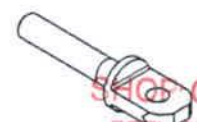
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3437	REV. A SHEET 4 OF 4
DATE 05.04.29		TITLE AFT STRUT ASSEMBLY	SCALE 1:2

**D3437-5 STRUT:**

- 1) MATERIAL: AISI 303 STAINLESS HEX BAR (DART REF. SPEC M303H0.500)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

**D3437-9/-11 EYEBOLT:**

- 1) MATERIAL: AISI 303 STAINLESS ROUND BAR (DART REF. SPEC M303R)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

RELEASED05-05-27 *[Signature]***SHOTS COPY
RETURN TO
ENGINEERING****UNCONTROLLED COPY
SLIP TO AMENDMENT
WITHOUT NOTICE****WORK ORDER**NO. 23712

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 29, 2005
11:47 am

Work Order No : 0023712
Project Name : D3437-9
Project For : WK526
Work Order Type : Main
Main WO Number :
House Part Number : D3437-9
Description : Eye Bolt
Manufactured : Yes
Amount Req'd : 6
Amount Done : 0
Start Date : 06-29-05
Est Finish Date : 06-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00